



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

503820

D2204-9
Job Sheet 190462



Part No: D2204-9

Job Qty: 6 ea

Part Name: Rubber Latch Assembly, 9"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/8/19

Job Tracking No:

Due Date: 2/13/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG D2204 REV.C IPP E 02.06.11 Added finish RF IPP REV:F 18.02.26 AS PER DWG REV.C DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
110	Start up Operation	6 Ea	2/13/19	2/13/19	0.00	0.00	Start Up Small Fab-4			
130	Small Fab	6 pcs	2/13/19	2/13/19	0.00	0.25	Small Fab			
150	QC	6 pcs	2/13/19	2/13/19	0.00	0.00	QC3			
160	Packaging	6 pcs	2/13/19	2/13/19	0.00	0.00	Packaging3			
170	QC21-SA	6 Ea	2/13/19	2/13/19	0.00	0.00	QC21			

Part Op 130 - Assemble as per dwg ***KEEP ONE D5422-1 WITH ASSEMBLY***
Descriptions: 150 - ***KEEP ONE D5422-1 WITH ASSEMBLY***
160 - ***KEEP ONE D5422-1 WITH ASSEMBLY, BAG***
170 - QC21- Final Inspection - Work Order Release

DAS
58
9-89

FEB 19 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C5 ST331	Nut	6 Ea (1 ea)	110-Start up Operation	5038787
AN5C22 ST337	Bolt	6 Ea (1 ea)	110-Start up Operation	5040337
D2204-9R ST479	Rubber Latch	6 pcs (1 ea)	110-Start up Operation	5032423
D5422-1 ST162	Latch Bracket	6 pcs (1 ea)	110-Start up Operation	5152450
D5422-3 ST162	Latch Mount	6 pcs (1 ea)	110-Start up Operation	5154663
MS24665-151 ST289	Cotter Pin	6 Ea (1 ea)	110-Start up Operation	5144955
NAS1149C0563R ST265	Washer	12 Ea (2 ea)	110-Start up Operation	5060989

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Start up Operation	AN310C5	6	28	0
	AN5C22	6	9	0
	D2204-9R	6	16	0
	D5422-1	6	0	0
	D5422-3	6	19	0
	MS24665-151	6	556	0
	NAS1149C0563R	12	120	0

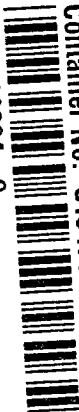
Part Specifications
Specifications could not be found.

Plex 2/8/19 1:37 PM dart.lacelle.linda



UAT Aerospace
1270 Aberdeen St.
Hawkesbury, ON K6A 1A1
CANADA
TEL: 1 613 632-1111
Email: sales@dartaero.com
www.dartaero.com

Container No: S154710



Part: D2204-9

Job No: 190462

Serial No/Batch: S154710

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/19/19